



- 1. FAILURE TO FOLLOW THESE INSTRUCTIONS COULD CAUSE A HAZARDOUS CONDITION!**
- 2. PERFORM ALL MAINTENANCE WITH TRACTOR UNCOUPLED FROM TRAILER.**
- 3. ALL PROCEDURES MUST BE PERFORMED BY QUALIFIED PERSONNEL.**

A. LUBRICATION (as required):

1. Lubricate the kingpin lock using a hand pump grease gun through the grease zerk provided on the skirt of the fifth wheel. (see figure 1)
2. Apply lithium-based grease with EP additive (extreme pressure) to the trailer contact surface of the fifth wheel.
3. Apply light oil to all moving parts.
4. For sliding fifth wheels, spray diesel fuel on slide path of the base plate.

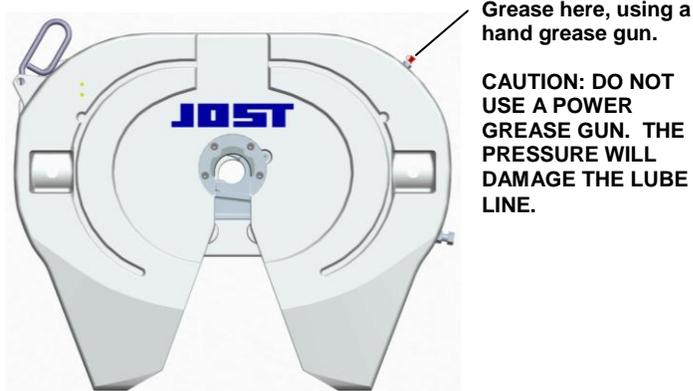


FIGURE 1

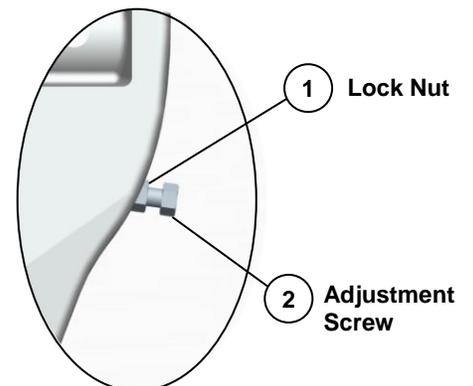
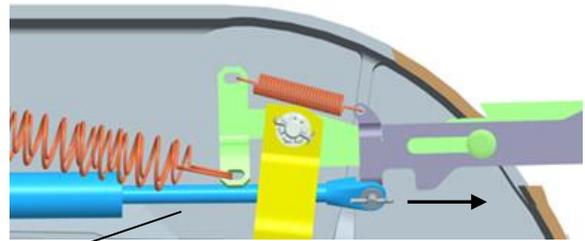


FIGURE 2

5. Lubricate the air release cylinder.

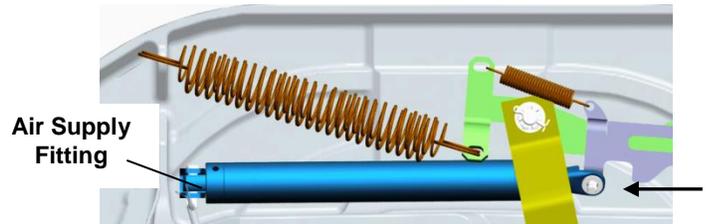
- a. Activate the air cylinder control to fully extend the piston rod. (see figure 3)
- b. Clean the exposed piston rod with penetrating oil and a clean shop towel. Do not use abrasives on the exposed piston rod. Abrasives could damage the piston rod and the rod wiper.
- c. Using a lock tester, close the lock to fully retract the piston rod. (see figure 4)
- d. Remove the supply airline. Add 2-4 drops of air tool oil into the cylinder through the air supply fitting. Reinstall the air line.



Piston Rod

FIGURE 3

- e. Extend the release handle to remove the lock tester.



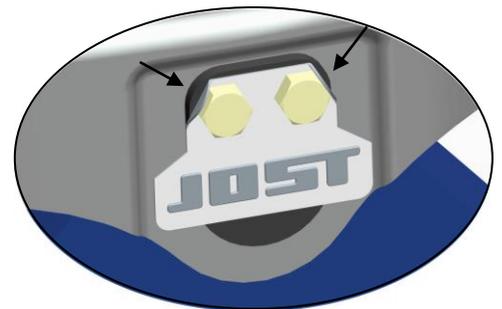
Air Supply Fitting

FIGURE 4

B. INSPECTIONS AND ADJUSTMENTS:

(Perform the following every 3 months or 30,000 miles)

- 1. Inspect the mounting – repair or replace any missing or damaged fasteners or broken components.
- 2. Inspect the bracket pin bolts. Make sure that the locking tabs properly secure the bolts in place. (see figure #5)
- 3. Inspect the fifth wheel for bent, worn or broken parts. Replace with genuine **JOST** parts.
- 4. Inspect the retractable handle. The handle must freely extend and retract through the entire range. Replace with a new retractable handle if damaged.



Locking tabs properly securing bolts

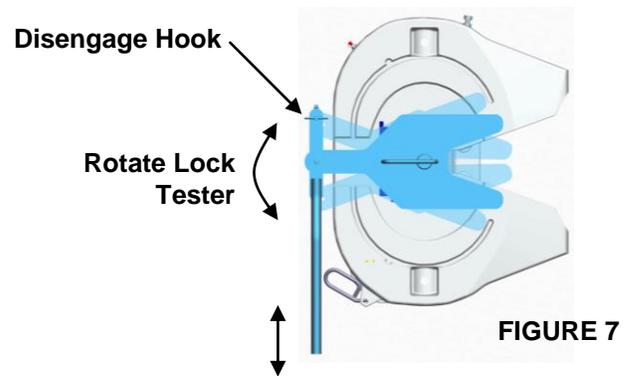
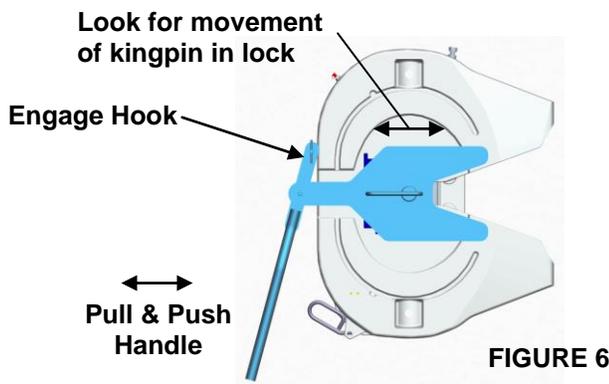
FIGURE 5

5. **Check adjustment** - Lock and unlock several times using a lock tester.
Check that the locking mechanism functions properly (see operating procedures).

a. **The lock is properly adjusted if:** The wheel locks and unlocks easily each time and the lock tester rotates freely.

b. **The lock is too loose if:** You feel fore-aft play when pulling and pushing on the lock tester handle. (see figure 6)

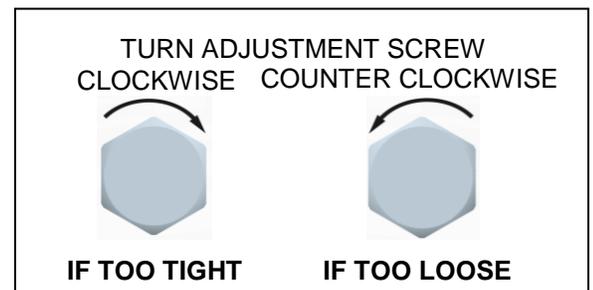
c. **The lock is too tight if:** The lock tester does not rotate freely when attempting to rotate it in the lock. (see figure 7)



6. **Correct improper adjustment.**

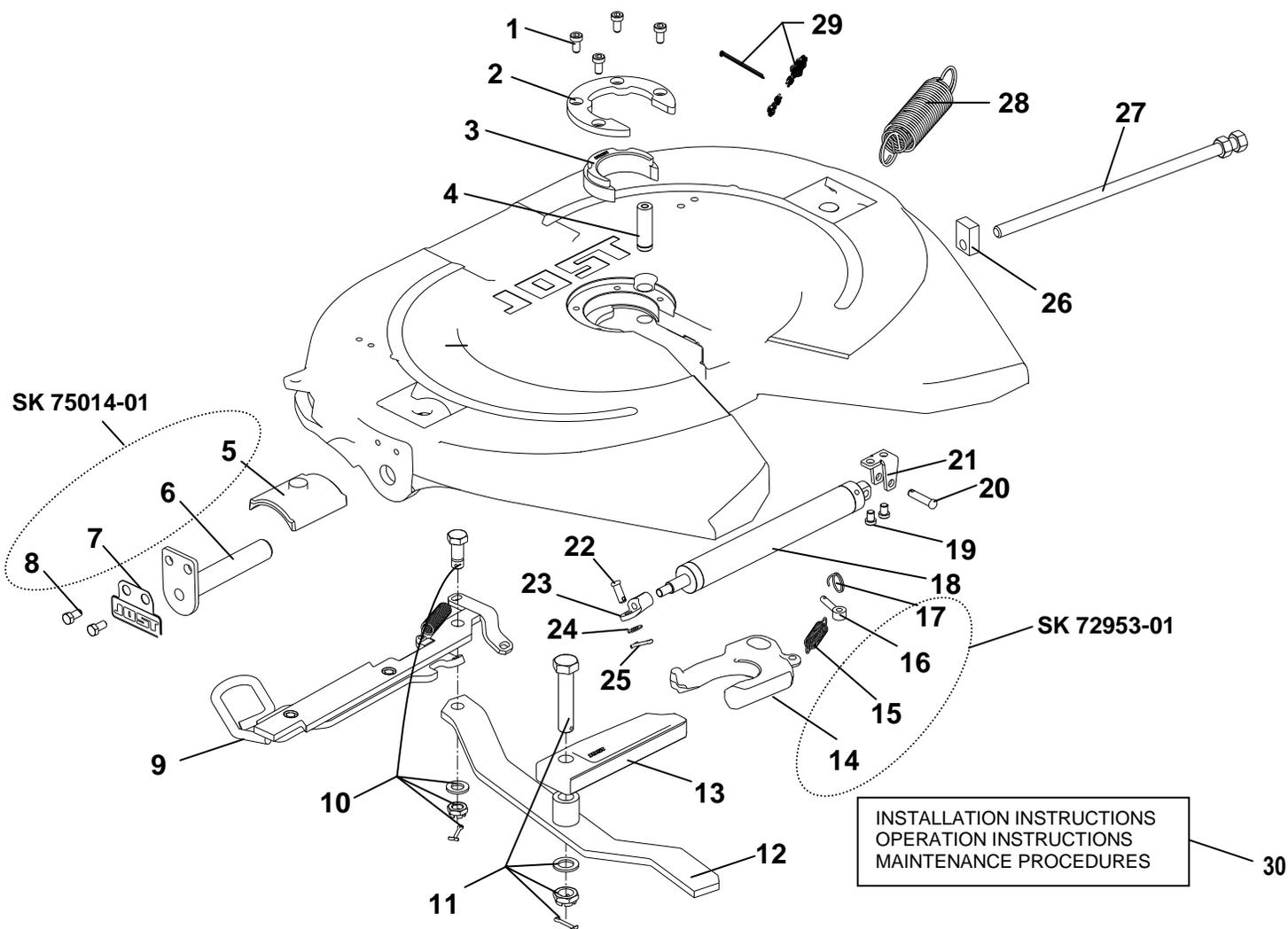
a. **IF IT IS TOO TIGHT:** loosen the jam nut (see figure 2 item 1), turn the adjustment screw (see figure 2 item 2) clockwise one full turn and reset the jam nut. Then, lock and unlock several times, repeat if necessary.

b. **IF IT IS TOO LOOSE:** loosen the jam nut, turn the adjustment screw counterclockwise one full turn and reset the jam nut. Then, lock and unlock several times, repeat if necessary.



 **WARNING** **DO NOT USE ANY FIFTH WHEEL THAT FAILS TO OPERATE PROPERLY!**

PARTS LIST



Item	Description	Part No.	Item	Description	Part No.
1	Cushion ring bolt	SK-73121-55	16	Eye bolt	SK-2106-69
2	Retainer	SK-3105-93	17	Ring	SK-2106-70
3	Cushion ring insert	SK-3105-92	18	Air cylinder	SK-79020-04
4	Lock jaw pivot pin	SK-72106-67	19	3/8-16 x 1/2 lg. Low head screw	SK-70209-00
5	Collar	SK-73105-95	20	3/8 dia. Clevis pin (long)	SK-70105-00
6	Bracket pin	SK-73104-05	21	Cylinder mount	SK-79020-05
7	Tab washer	SK-73104-47	22	3/8 dia. Clevis pin (short)	SK-70102-00
8	3/8-16 x 3/4 lg. Hex bolt	SK-73121-28B	23	Cylinder clevis	SK-79020-06
9	Retractable handle w/spring	SK-75016-04	24	Flat washer	SK-70302-05
10	Pivot bolt assembly	SK-71513	25	Cotter Pin	SK-70101-04
11	Locking bar bolt assembly	SK-73221-01	26	Guide piece	SK-73205-07
12	LH Lever w/chamfer	SK-3105-140	27	Adjusting screw with hex nut	SK-3105-151
13	Locking bar	SK-3205-06	28	Double tension spring	SK-3105-20
14	LH Lock jaw	SK-1489LZ	29	Lubricating kit	SK-3108-02
15	Lock jaw spring	SK-847	30	Info pack	SK 75020-14