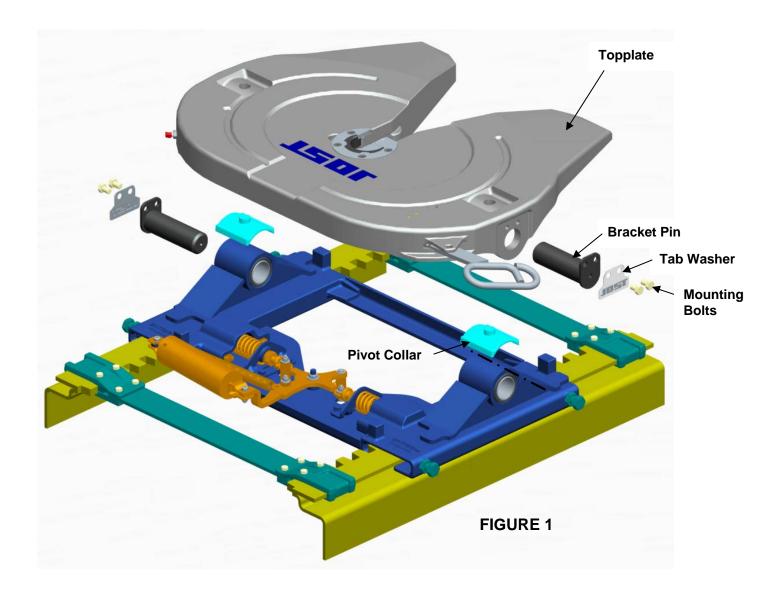


REPLACEMENT PROCEDURES For Inboard Slide Bracket

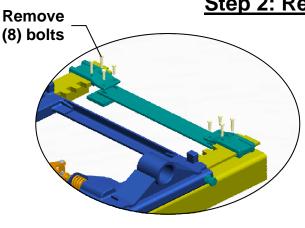
Step 1: Remove Topplate

- a) Straighten the tab washers (see figure 1) securing the mounting bolts.
- b) Remove the mounting bolts and tab washers.
- c) Remove the bracket pins using a large screwdriver or pry bar.
- d) Lift the topplate from the tractor. (Use extreme care whenever lifting and moving heavy objects.)



The right to alter specifications is reserved.

Step 2: Replace Bracket



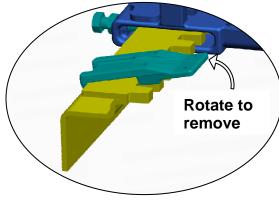


FIGURE 3

- FIGURE 2
- a) Remove (8) bolts attaching the rear stops (see figure 2).
- b) Remove the rear stop by rotating as shown in figure 3.
- c) Actuate slider cylinder and remove the slide bracket.
- d) Actuate slider cylinder on new bracket and slide onto the rails with the cylinder end forward.
- e) Re-adjust the Adjustment Screws if required, using the following procedure.
 - 1) Slide the bracket fore and aft, checking for free movement. Re-adjust as required.
 - 2) Tighten the adjusting screws until they contact the slide rack on both sides of the tractor making sure that they extend the same distance on both sides. Now loosen each adjustment screw 1/2 turn and set the jam nut.
 - 3) Slide the bracket fore and aft, checking for free movement. Re-adjust as required.
- f) Reinstall the rear stops and torque all the bolts to 40 ft-lbs.

Note: Adjustment Note: Adjusting screws must extend the same on both sides. FIGURE 4

Step 3: Re-Install Topplate

- a) Lower the topplate onto the bracket using a suitable lifting device.
- b) Install the bracket pins, tab washers and mounting bolts. Securely tighten the mounting bolts, then bend the locking tabs over each bolt (see figure 5).

Assembly Tip: Before putting the topplate back on the mounting bracket, liberally grease the top of the pivot collars to help hold them in place.



Bend tabs to secure both screws FIGURE 5

The right to alter specifications is reserved.

Page 2 of 2