



| ltem | Qty | Description       | Part No.    | Item | Qty | Description                  | Part No.    |
|------|-----|-------------------|-------------|------|-----|------------------------------|-------------|
| 1    | 2   | Repositional Stop | SK 77019-04 | 3    | 6   | Lock Washer                  | SK 70303-01 |
| 2    | 2   | Stop Cap          | SK 77019-03 | 4    | 6   | 3/8-16 x 1 3/4" lg. Hex Bolt | SK 70202-06 |

## INSTALLATION

1. Position Slider in desired location for limited travel, to assure that the stops are located in the correct tooth of the slide rack.

Note: Stops must be located in order to provide equal contact on both sides of the slide plate.

- 2. Insert Repositional Stop (Item 1) in to rack.
- 3. Locate Stop Cap (Item 2) on outside of slider. Fasten with (3) 3/8-16 Bolts (Item 4) using lock washers (Item 3).
- 4. Tighten bolts evenly and then torque to 45ft/lbs.
- 5. Check for proper operation by locking and unlocking the slider in the limited travel position.

Note: The locking mechanism must fully engage when in the limited travel position.

The right to alter specifications is reserved.

INTERNATIONAL