

JOST International Standard Repair Times - 5th Wheel Products



NOTES: Listed times are repair time guidelines only. Inclusion on SRT list does not indicate operation is considered a warrantable repair
 Steam cleaning, lubrication and 5th wheel adjustment are not covered under warranty

Operation Number	Operation Description	Allowed Time (Hrs.)	Comments
	Remove and replace complete 5th wheel assembly - sliding or fixed mount	1.50	Includes remove and replace all air lines, ground straps, lubrication lines and all other connected hardware
	Remove and replace top plate assembly only	1.00	Includes remove and replace all air lines, ground straps, lubrication lines and all other connected hardware
	Remove and replace slide bracket only	1.50	Includes remove and replace top plate assembly
	Remove and replace slider plunger assembly	2.00	Includes remove and replace slide bracket assembly
	Remove and replace 5th wheel mount - sliding or fixed mount	2.00	Includes remove and replace top plate assembly Add for inboard angle mount 1.00
	Remove and replace release handle	0.30	
	Remove and replace lever bar	1.75	Includes remove and replace top plate assembly
	Minor rebuild of top plate assembly	0.75	Removal of top plate assembly not necessary
	Major rebuild of top plate assembly	2.00	Includes remove and replace top plate assembly
	Remove and replace air slide cylinder	0.50	
	Remove and replace air jaw release cylinder	0.50	For 6.75" low mount, add .25
	Remove and replace cushion ring assembly	0.25	
	Remove and replace pivot pin collar (2)	1.00	Includes remove and replace top plate assembly
	Remove and replace pivot pin bushing (2)	1.50	Includes remove and replace top plate assembly
	Remove and replace adjusting screw	0.75	Includes readjustment of 5th wheel
	Remove and replace no-tilt rear stop (each)	0.25	
	Remove and replace no-tilt front stop (each)	0.30	